## WESTERBEKE DIESEL ENGINE

# Two-cylinder smoothness rated at a comfortable 3000-rpm...





12C Two Marine Diesel Engine

## **Lightweight and Compact**

The 12C Two has one of the smallest available envelopes in the Westerbeke line. This lightweight, low profile engine is designed to fit into the smallest of engine compartments.

#### **Powerful and Reliable**

The 12C Two is a powerful, two-cylinder engine rated at a comfortable 3000-rpm. Specially engineered by Westerbeke, pioneers in marine diesel engines, the 12C Two provides consistent performance, durability and, above all, reliability year after year.

#### **Easy Operation and Maintenance**

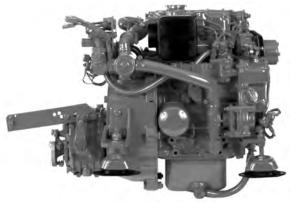
To minimize engine maintenance, the 12C Two is fresh water-cooled and equipped with a simple control system. Easy access to all servicing points and a self-bleeding fuel system allow easy routine maintenance. The 12C Two is easy to install, economical to operate and has a full range of options available allowing you to custom tailor your engine.

#### **Full Engine Instrumentation Option**

Westerbeke offers an optional admiral panel. The admiral panel includes, tachometer, hour meter, voltmeter, water temperature and oil pressure gauge. Westerbeke also offers an optional captain panel with tachometer, hour meter, and warning lights.

#### The Name You Can Trust

The presence of Westerbeke in over 65 countries around the world provides customers with easy access to parts, service and technical support worldwide. Established in 1937, Westerbeke is committed to providing its customers with quality products and unequaled after sales support.



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#### **Standard Features**

- Fresh water cooling
- Engine pre-wired to plug-in connector
- Self-bleeding fuel system
- 12 volt, 50 amp alternator
- Flow control domestic hot water connection
- Coolant recovery tank
- Throttle, stop, and shift control brackets
- Low oil pressure and high water temperature alarms
- Gear driven raw water pump
- Mechanical gear with 2.05:1 reduction
- Glow plug cold starting aid
- Four point adjustable flex mounts
- Lube oil drain hose
- Tuned air intake silencer
- Operators' manual and parts list
- EPA, CARB & CE compliant



Optional Admiral Panel

## **Admiral Panel Dimensions**

Length 9.75" (247.7 mm)
Depth 4.0" (101.6 mm)
Height 6.0" (152.4 mm)





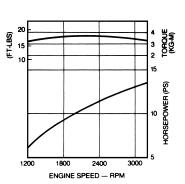
## **Performance Data**

Horsepower and rpm 12 hp @ 3000 rpm

Maximum torque and rpm 30 lbs/ft @ 2200 rpm

Typical fuel consumption 0.056 US gal/hp/hr (0.212 liters/hp/hr)

Typical fuel consumption @ 2500 rpm 0.7 US gal/hr (2.65 liters/hr)



## **Specification**

Number of cylinders 2 Cylinder vertical in-line

Cvcles 4 Cycle

Displacement 38.75 cu. in. (.63 liter)

Bore and stroke 2.99" x 2.76" (76 mm x 70 mm)

Compression ratio 23:1

Maximum angle of installation Not to exceed 14° Maximum angle of operation Not to exceed 25°

Crankshaft, direction of rotation Counterclockwise as viewed from

flywheel end

Propeller shaft, direction of rotation Right hand - std. trans.

Dry weight 225 lbs (102.1 kilos)

Combustion system Swirl type

Naturally aspirated Aspiration

Lubrication system Forced lubrication by gear pump

Cooling system 2.9 quarts (2.7 liters)

12 volt sheathed type glow plug Starting aid

Engine stop Manual Type Fuel injection pump Bosch type

Governor Centrifugal type

Injectors Throttle type

Fuel filter Secondary, replaceable type

Lube oil filter Full flow, spin-on element Lubricant capacity 0.634 US gal (2.4 liters) Fuel transfer pump Mechanical diaphragm type

Fuel supply and return piping 1/4" ID (6.35 mm) minimum 3/8" ID (9.65 mm) maximum

12 volt, solenoid, actuated shift

Starting motor 50 ampere (12 volts)

Battery charging alternator

Cold cranking amps 125 amps

Alternator/regulator Automatic, solid state built-in Electrical system 12 volts DC, negative ground

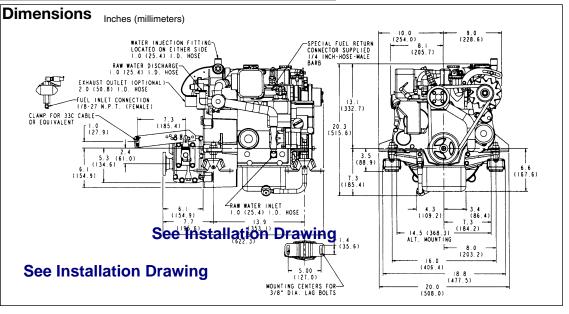
Construction – Engine Components		
Cylinder head	Cast Iron	
Cylinder block	Cast Iron	
Crankshaft	Forged crankshaft, three main bearings	
Valves	Overhead valves, rotating type	
Fuel System	Self bleeding	
Intake system	Tuned intake silencer for maximum noise reduction	
Cooling system	Fresh water-cooled with tube and shell type heat exchanger	
Exhaust manifold	Cast aluminum, fresh water-cooled with built-in expansion tank	

built in expansion tank		
Standard Equipment		
Standard gear ratio	2.05:1	
Mounting centers	14.56"	
Flexible mounts	Adjustable fail-safe rubber type	
Flow control domestic hot water connection		
Coolant recovery tank		
Battery charging alternator		
Starting aid		
Control brackets	For all control attachments	
Prewired Engine		
Gear-driven sea water pump		
Lube oil drain hose		
Tuned air intake silencer		
Oil fill	Top and service side	
Circuit breaker protected electrical system		
Operator's Manual		
Parts List		

#### Optional Equipment Captain panel with alarm (tachometer with lights) Admiral panel with alarm (tachometer with gauges) **Dual station senders** Consult local Distributor Other gear ratios Remote expansion tank Fuel/water separator Muffler and fittings "A" on board spare parts kits "B" extended cruising spare parts kits Anti-siphon valve for overboard cooling discharge water

**Technical Manual** 

Exhaust connection (water injected 90°, 45° elbows & riser) Propeller shaft couplings (rigid/flexible) - available standard sizes



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